



**JBC**

The Soldering Co.

## Fume Extractor

A healthy workplace is our priority

**Matronic**  
ELECTRONIC PRODUCTION TECHNOLOGY



**Most efficient solution.** FAE only operates when soldering and features a unique vacuum system integrated into the stand.



#### Suction in use

Fume Extractor **starts up when the tool is lifted from the stand.** This function saves power and extends filter life.



#### Suction in the stand

JBC Fume Extractor has an integrated vacuum system that detects **when the tool is returned to the stand and automatically absorbs excess of fumes.**

### 3 working modes

#### Station

When the tool is lifted from the stand, the fume extractor starts aspirating. Once the tool is returned to the stand and goes into Sleep Mode, the stand absorbs the excess fumes.

#### Pedal

You can activate the vacuum system with the pedal without a connection to a JBC Station.

#### Continuous Mode

The fume extractor's aspiration remains active, independently of the tool or pedal status.

## Intelligent control when connected to JBC Stations

**2 flexible arm suction tubes** can be used simultaneously on two workbenches.

**4 levels of aspiration** depending on requirements: low, medium, high & customized.

**Auto-control of the airflow** depending on the number of aspiration tubes in use and filter saturation.

#### workbench 1

Flexible arm suction tube or Stand suction tube (up to 4 stands)

#### workbench 2

Flexible arm suction tube or Stand suction tube (up to 4 stands)



#### Process Screen

Set up and control the equipment through an intuitive menu. There are many connection possibilities to suit your working needs.

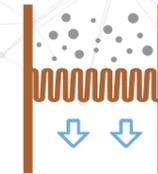
#### Connections

- RJ12 Connector (control unit and station connections)
- USB-B Connector (firmware update)
- Jack Connector (pedal connection)

#### Filter saturation indicator

The unit has a LED warning to know when it's time to replace the pre-filter or the compact filter. If the unit is connected to a station, the warning message will also appear on the station's display.

- Green:** Filter OK
- Yellow:** ≤ 20% Carbon lifetime or about to saturate
- Red:** End of Carbon lifetime or filter saturated.



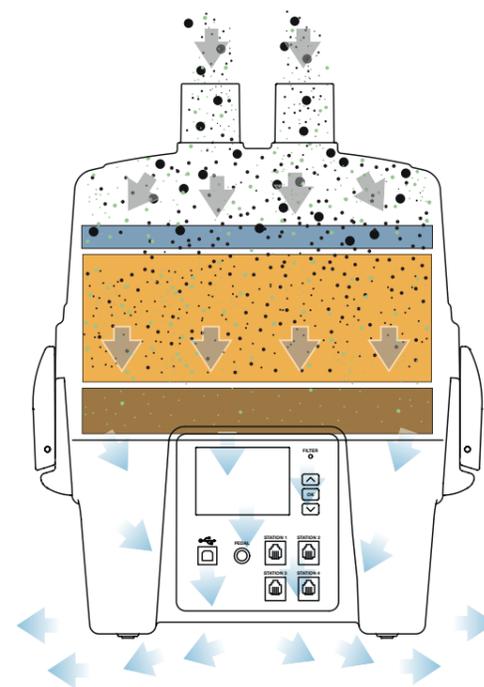
## Why use JBC Fume Extractor?

### Avoid exposure to solder fumes

Health risks come with extended exposure to solder fumes.

Depending on the particle size, the fume can affect different parts of the respiratory system.

It is **important to use the correct safety equipment** to remove these hazardous substances.



- Pre-filter (M5)
- HEPA H13 / H14 filter
- Active Carbon filter
- Clean air
- Contaminated air
- Particulates
- Harmful gases

Solid particles represent almost 90% of total fumes. They contain sublimation of rosin and other substances of thermal decomposition, both predominant of diterpens acid mixture.

The remaining percentage corresponds to other gases, composed of low-weight organic molecular compounds including acetone, methyl alcohol, aliphatic aldehydes and other hydrocarbons.

## High-efficiency filters to remove even the smallest particles

The combination of the three-layer filter system achieves a certified filtering efficiency of up to 99.995% for soldering fumes in accordance with the EN 1822 standard.

There are two filter options available depending on your needs:

**FAE1100 Filter**  
(FAE1110 Pre-Filter + HEPA H13 + Carbon)

**FAE1200 Filter**  
(FAE1110 Pre-Filter + HEPA H14 + Carbon)



### Pre-Filter

**FAE1110 Pre-Filter** retains **large solid particles** in order to protect H13 or H14 filters and extend its lifetime.

Average efficiency for particles of 0.4 µm: 40-60% (in accordance with EN 779).



### Active Carbon filter

It **absorbs those gas molecules** which, due to their size, HEPA filter is not able to filtrate.

Active carbon is a good filter aid because of its highly porous structure. In order to improve efficiency, different factors are taken into account. Generally, the lower the air flow rate, the more times the fumes have to diffuse into a pore and be absorbed.



### HEPA filter

HEPA filter (High-Efficiency Particulate Air) **filters out the remaining solid particles.**

**HEPA H13** - it has an efficiency for MPPS \* ≥ 99.95% (in accordance with EN 1822).

**HEPA H14** is used in environments demanding exceptionally high levels of air purification, such as clean rooms. Efficiency for MPPS \* ≥ 99.995% (in accordance with EN 1822).

\* MPPS (Most Penetrating Particle Size) corresponds to the particle size at which the filter has a lower efficiency. The MPPS depends on the filter and the air flow, although usually it lies between 0.1-0.3 µm.



## For a basic **working system**

Each aspiration arm independently offers 80m<sup>3</sup>/h aspiration, providing optimal fume extraction for two workbenches simultaneously.

### FAE1 KIT1 Fume Extractor Kit for 1 workbench

#### Accessory for Stand Suction

You can connect up to 4 tool stands per port to avoid solder fumes when the tool is not being used.

#### FAE030

##### Collector Flange

Suction for up to 4 stands (hole drilling required).

#### FAE040

##### Collector Flange with clamp

Includes a clamp to fix it in place.

#### Stand Suction Duct

The system detects when the tool is returned to the stand and the vent absorbs the fumes automatically.

#### FAE060

##### Fume Aspiration Duct for Compact Stations

Length: 106 mm / 4.17 in.

#### FAE050

##### Fume Aspiration Duct for Modular Stands

Length: 106 mm / 4.17 in.

#### FAE010

##### Flexible Hose

Flexible extraction hose which connects Fume Extractor to FAE020 / FAE070 and FAE030 / FAE040  
Length: 1.5 m / 59 in (unfolded).

#### FAE1

##### Fume Extractor with FAE1100 for 1 Workbench

Achieves a certified efficiency of 99.95% in filtering soldering fumes, meeting EN 1822 standards.

#### FAE1P

##### Fume Extractor with FAE1200 for 1 Workbench

The best solution to avoid exposure to solder fumes where extremely high air purification is required (efficiency of 99.995% in filtering soldering fumes, meeting EN 1822 standards).

### FAE1 KIT2 Fume Extractor Kit for 2 workbenches

#### Flexible Arm

Completely flexible arm to be adjusted to your workbench

#### FAE020

##### Flexible Arm

Hole drilling is required.  
Length: 0.94 m / 37 in (compressed).

#### FAE022

##### Flexible Arm

Hole drilling is required.  
Length: 1.2 m / 47.24 in (compressed).

#### FAE070

##### Flexible Arm with clamp

Includes a clamp to fix it in place.

#### FAE072

##### Flexible Arm with clamp

Greater coverage and increased durability.



## Specifications

Dimensions	380 x 340 x 475 mm / 14.9 x 13.3 x 18.7 in	Blower type	Brushless
Weight	10.87 Kg / 23.96 lb	Flow rate	230 m <sup>3</sup> / h (135 CFM)
Ref. / Voltage (AC)	<b>FAE1-1C / FAE1-1PC</b> - 120 V 50 / 60 Hz. Fuse 4A	Vacuum	4.3 kPa (0.62 psi) - 120V
	<b>FAE1-2C / FAE1-2PC</b> - 230 V 50 / 60 Hz. Fuse 2.5A		6 kPa (0.87 psi) - 230 V
Input power	<b>FAE1-9C / FAE1-9PC</b> -100V 50 / 60 Hz. Fuse 4A		3.2 kPa (0.46 psi) - 100V
	270 W - 120 V	Filters	Pre-filter M5 (according to Norm EN 779)*
Work areas (Workbenches)	300 W - 230 V		HEPA H13 / H14 (according to Norm EN 1822)**
	200 W - 100 V		Activated Carbon Filter
		Noise	55 dB @ 1m

\*M5 Quality according to Norm EN779

\*\*Delivered with a test certificate according to Norm EN 1822-4