



# **PCB Preheaters**

Reduce the risk of thermal shock while reworking



## **PCB Preheaters**





Matchless reliability in temperature accuracy and control of the PCBA

3 Work Modes safer and easier with up to 8 thermocouples

Independent work zones to be turned on/off

> Heating Area Zone B

Heating Area 6 zones



Preheater for PCBs up to 11 x 7 cm / 4 x 3"

Max. Heating area: 108 x 70 mm

Heating Area Zone B

Heating Area Zone A

4.25 x 2.75 in

300 W Maximum power: Thermocouples:

Dimensions:

179 x 165 x 41.5 mm

7.04 x 6.5 x 1.63 in 1.2 kg

Weight: 2.6 lb

Dimensions:

Heating Area Zone A

Preheater for PCBs up to 13 x 13 cm / 5 x 5"

Max. Heating area: 130 x 135 mm (Zone A+B) 5.12 x 5.31 in 600 W Maximum power:

Thermocouples: 195 x 288 x 41.5 mm

7.68 x 11.34 x 1.63 in

1.74 kg Weight: 3.84 lb

Preheater for PCBs up to 36 x 28 cm / 14 x 11"

Max. Heating area: 360 x 277 mm (Zone A+B) 14.2 x 10.9 in Maximum power: 1400 / 1800 W Thermocouples:

426 x 444 x 41 mm **Dimensions:** 

16.80 x 17.5 x 1.6 in

Weight: 6.9 kg 15.4 lb

Weight:

Preheater for PCBs up to 51 x 61 cm / 20 x 24"

Max. Heating area: 510 x 610 mm 20 x 24 in Maximum power: 5400 W Thermocouples:

790 x 664 x 42 mm Dimensions:

31.1 x 26.1 x 1.65 in 18 kg 39.7 lb

## Preheater Set

Complete system for preheating multilayer PCBs, ideal for repetitive soldering jobs. It includes Preheater, Console, PCB Support, PH218 Thermocouple Type K and PH217 Kapton Tape.



PHXLEK Preheater Set also includes three metallic supports of different heights for preventing PCB bending due to large dimensions.



## Connections

By means of JBC Software (available on www.jbctools.com), JBC Preheater can be synchronized with other JBC Hot Air and/ or Soldering Stations as well as JBC Fume Extractor equipment in order for them to work jointly and to perform your rework process optimally.



## Console



Easy monitoring of the process using the thermocouple (type K).

JBC offers **3 preset temperature** profiles and **25 additional user-defined profiles** to suit all your needs.

The control thermocouple is used to follow the temperature profile precisely while auxiliary thermocouples can be used to protect the components.

## Safer and more efficient rework

**Power Mode** allows working at a fixed power level with the option of using a protection thermocouple.

Selected power

45

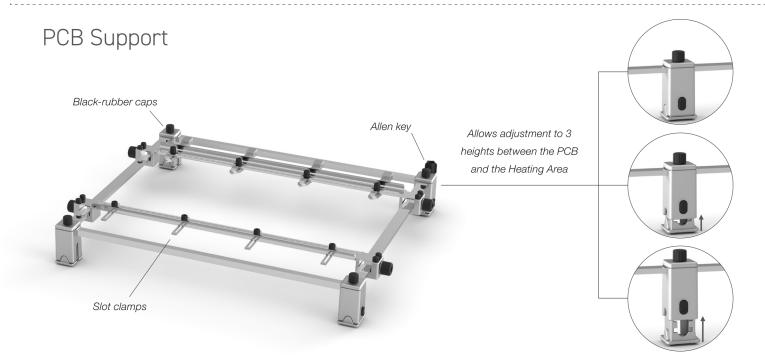
TC1 TC2 TC3 TC4
30 °C --- °C --- °C
45%
Ploo°C Ploo°C Ploo°C Ploo°C

**Temperature Mode** keeps the PCBA at a selected temperature, using the regulation or protection TC.



**Profile Mode** allows control of the heating rate of the PCBA by the use of a control and a protection thermocouple.





The support allows you to properly position PCBs of the same batch so as to always heat the same area. It is ideal for repetitive soldering jobs, which means saving time and optimizing workflow.

PCB Support references: PHNS, PHSS, PHBS and PHXLS.

