

# TECHNICAL DATASHEET TKOF ESD T-SHIRT SHORT SLEEVE, ROUND NECK, NO POCKET



D és Tsa. Bt. • 2600 Vác, Galcsek u. 8-10. • Tel.: +36 27 502 555 • Fax: +36 27 200 835 • sales@destsa.hu • www.destsa.hu

#### 0 **FEATURES** 0 » Available sizes: female XS - 5XL » Female model: Slim style » Round neck » Without any pocket » ESD symbol on sleeve **FABRIC PROPERTIES** 0 Static dissipative woven fabric (carbon loaded yarns in 5 mm grid) >> » Finish: Crease resists, workwear » Resistance from point to point (Rp): 10<sup>6</sup> - 10<sup>7</sup> Ohm >> Charging time: < 2 seconds » Electrical properties maintained after more then 40 industrial washings according to IEC/TS 61340-4-9:2016 and ANSI/ESD STM2.1:2018 Complies with IEC/TS 61340-4-9-2016 and ANSI/ESD STM2.1-2018 » Developed for industrial washing **TS15** » Composition: 96% Cotton, 4% Conductive fiber » Fabric Weight: 150 g/m<sup>2</sup> **TS16** » Composition: 96% Cotton, 4% Conductive fiber » Fabric Weight: 210 g/m<sup>2</sup> PS21 » Composition: 47% Polyester 50% Cotton 3% Conductive fiber » Fabric Weight: 210 g/m<sup>2</sup> **TS15 FABRIC TS16 FABRIC** 0 0 ΒK NB RB DG NR C GR W **PS21 FABRIC** NB RB

DG

W





Certified clothing according to the 2018 ESD standard. It's proved with the following tag.



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SIZE CHART (CM)	XS	S	М	L	XL	XXL	3XL	4XL	5XL
Sleeve	20	21	22,5	23,5	25,5	27,5	28	30	31,5
Length	63	66	69	72	75	78	81	84	87
Chest	82	86	91	96	102	110	114	118	122
Waist	66	70	75	80	86	94	98	104	108
Hip	90	94	99	105	111	117	123	129	135
Shoulder	39	40	41	42	43	44	45	46	47



Size tolerance (Before washing): 2%

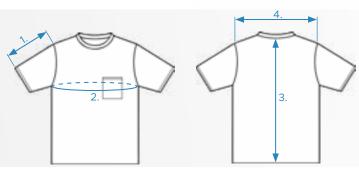


#### The given sizes are before washing.

After washing there can be 8-10 % shrinking of the width (especially the chest)!

### DESCRIPTION

- 1. Sleeve
- 2. Chest
- 3. Length
- 4. Shoulder



### WASHING INSTRUCTIONS

Conductive carbon fibers used in ESD fabrics are very sensitive to high temperatures, alkalis, acids, rinses (softeners) and bleaches. Inadequate use may cause damage to carbon fibers and ESD clothing may lose or significantly deteriorate ESD parameters. Therefore, wash ESD clothing very carefuly, in each case please follow the instructions:

- In order to preserve the long life of ESD clothings, please use industrial laundries who can provide controlled, documented washing procedures and environment!
- Washing in cold or not warmer than 40 °C (104 °F) lukewarm water with neutral liquid detergent!
- Do not use detergent containing bleach and fabric softener ingredient containing chlorine!
- Bleachers are forbidden! Use of alkalis, acids or fabric softeners is prohibited!
- ① Do not dry clean!
- Drying in the open air and / or at a temperature up to 50 °C (120 °F) or less!
- The ESD clothing does not require ironing but if absolutely necessary in that case the maximum temperature is 110 °C (230 °F) or lower!



- The warranty is strictly valid under controlled and documented industrial laundry conditions, concern the fabric washing cycle as specified in the technical data's.
- I The warranty is NOT valid if the washing process is made in a home enviroment!
- The warranty covers ESD parameters and possible sewing errors according to IEC/TS 61340-4-9-2016 and ANSI/ESD STM2.1-2018 standard issued only!
- It warranty is not cover the size and shrinkage differences within the tolerances given on the size cart!